Bonndeco Miner-K Paint
Inorganic silicate – G2005

Product Description
Bonndeco Miner-K G2005 water-based Inorganic exterior wall paint is made of Inorganic silicate as the main binder which is combined with weather-resistant pigments and special additives. The product has an anti-mold and antibacterial function. The coating film is refractory and has excellent performance in water resistance, scrub resistance, alkali resistant, temperature resistance, weather resistance, stain resistance.

Features & Benefits
- Excellent water permeability, water and alkali resistance
- Good bonding to the substrate and good hiding power
- Excellent anti-mold, anti-algae and anti-stain properties to make the paint film lasting and beautiful
- The paint film has strong UV resistance, excellent weather resistance, good gloss and color retention
- Inorganic materials, the coating film is refractory and flame retardant

Typical Painting System

<table>
<thead>
<tr>
<th>Preparation</th>
<th>System</th>
</tr>
</thead>
<tbody>
<tr>
<td>Surface</td>
<td>Bonndeco Ultra Sealer (1 coat)</td>
</tr>
<tr>
<td>Topcoat</td>
<td>Bonndeco Miner-K Paint G2005 (2 coats)</td>
</tr>
</tbody>
</table>

Properties

<table>
<thead>
<tr>
<th>Condition in container</th>
<th>There shall be no lumps, no separation and no coagulation of the ingredients</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low temperature stability @-5°C</td>
<td>Unchanged</td>
</tr>
<tr>
<td>Coating appearance</td>
<td>Normal</td>
</tr>
<tr>
<td>Drying time @20°C</td>
<td>&lt; 2 hours</td>
</tr>
<tr>
<td>Color contrast (White and light)</td>
<td>&gt; 0.95</td>
</tr>
<tr>
<td>Stain resistance (%)</td>
<td>&lt;20 %</td>
</tr>
<tr>
<td>Washability (2000 times)</td>
<td>No damaged</td>
</tr>
<tr>
<td>Alkali resistance (48 hours)</td>
<td>Unchanged</td>
</tr>
<tr>
<td>Water resistance (96 hours)</td>
<td>Unchanged</td>
</tr>
<tr>
<td>Weatherability (400 hours)</td>
<td>Appearance: No peel off, No crack Chalking 0 Discoloration 0</td>
</tr>
<tr>
<td>Thermal storage stability (30d)</td>
<td>Comply</td>
</tr>
</tbody>
</table>

Remarks:
1. The recommended coverage rates, including those of normal wastage, are for reference only. Actual coverage may vary depending on the working condition of the site, the degree of evenness and smoothness of the substrate surface, and the pattern of the texture sample as selected and approved by the architect or client.
2. We reserve the right to change or adjust the composition of material used in the specification of our products due to our constant research and development to improve the quality of our products.

Application Surfaces
It is suitable for the application to exterior/interior surfaces of the following substrates:-
- Precast Concrete,
- Poured in Place Concrete,
- Plaster (Mortar), Stucco, GRC
- Tile Filler, Existing paint film

Application Locations
It is suitable for the application to exterior/interior surface of the following locations:-
- Walls and columns
- Ceilings and beams
- Fence walls, Roof parapets
- Bends, etc.

Application
Roller, Spray, Brush

Glossiness
Matt

Color
Standard color chart from Bonndeco tailor made color

Package available
20kg/can

Thinning ratio
5 ~ 10%

Drying time
At least two (2) eight (8) hours, depending on the weather condition at the time of application.

Theoretical spreading ratio
Approximately 0.2 – 0.3 kg/m²/
2 coats/can

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Bonntile Hong Kong Limited
邦盛建材香港有限公司

Flat C2, 11/F., Hang Fung Industrial Building Phase 2,
2G Hok Yuen Street, Hung Hom, Kowloon
Tel : 852-2341 9201
Fax : 852-2763 5348

TECHNICAL DATA SHEET

Bonndeco Miner-K Paint
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Surface Treatment & Condition Requirement

New Surface
a. Substrates must be properly cured before applications.
b. Application surface must be smooth and free of voids or sharp projections.
c. Any application surface such as precast concrete, with excess pinholes, honeycomb, cracks, uneven or porous condition, should be filled up prior to the application.
d. Any application surface, with laitance, efflorescence, dust, rust, oil grease, curing agent etc. must be removed completely by brushing, sanding or other effective means.
e. Recheck surface after repair to assure satisfactory condition prior to Bonndeco application.

Old Surface
a. All loose coating on the application surface should be removed by wire brushing, Sanding or other effective means.
b. Any laitance, efflorescence, dust, rust or oil grease must be removed completely by brushing, sanding or other effective means.
c. All defective areas, hollow plasters and spoiling concrete must be hacked off.
d. Defective wall surfaces must be repaired by filling cracks or re-plastering of hacked off portions.
e. To paint areas must be cleansed by high pressure water jet at 1,500 psi and all surfaces should be of the sound, clean, dry and sufficiently smooth that accepted as an appropriate substrate for the application of Bonndeco Products.

Fungus
Remove by high-pressure water jet wash and treated with anti-fungus solutions. Allowed to dry before painting.

Grease
Clean Off with mild detergent and a little solvent. Wash thoroughly to remove all trace.

Application Procedure

• Shake and stir thoroughly to get a complete dispersion of pigment.
• Use standard practice, either by rolling, brush or spraying, to ensure conformance to the specification requirement.
• Drying time may take at least two (2) or eight (8) hours at 10°C-20°C.
• Workers, applying in confined areas, are required to wear protection masks and exhaust ventilation should be properly supplied to the confined area.

Precautions in use

Handling and storage
• Do not use near flames.
• All workplaces to always have specific ventilating equipment in operation.
• Particular precautions to be taken for good ventilation during application and while drying, and precautions taken to avoid any inhaling of fumes.
• During handling, precautions to be taken to avoid any skin contact and as necessary, gas mask against organic gas or fresh air supplying masks to be worn and also use head towels, wear protective eyeglasses, long sleeved protective gowns, neck protecting towels, protective gloves, etc.
• When coat is spilled, wipe with waste cloths to be kept stored in water filled containers.
• Until final disposal, all waste cloths that have been exposed to coat, hardeners or thinners, and leftover coat, spray dust, etc. for disposal shall be kept doused in water filled containers.
• After handling or application, hands to be thoroughly washed and extensive gargling is advised.
• The handles on the upper part of the tin containers are solely for carrying the tins. Please do not use ropes and hooks on the handles for hanging the tins.
• During storage, containers are to be tightly sealed and stored out of any direct sunlight or any exposure to rain, in a cool, well ventilated area.
• Please store away from any foreign instruction by third parties and out of the reach of children.

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